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## Recent Developments in Predicting Impact and Shock Sensitivities of Energetic Materials

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**Abstract:** Empirical, quantum mechanical and artificial neural network methods are three usual methods in recent years that were used to predict sensitivity of different classes of high explosives. Some recent developments in predicting sensitivity by various methods are reviewed and discussed for various classes of energetic materials.

**Key words:** explosion mechanics; impact and shock sensitivity; empirical method; quantum mechanical method; artificial neural network method

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### 1 Introduction

Safe handling is one of the most important issues to the scientists and engineers who handle energetic molecules. Some of stimuli can cause detonation including impact, shock, heat, electrostatic charge and friction<sup>[1-2]</sup>. Of mentioned stimuli, shock and impact are two well-known of many kinds of sensitivity so that the drop-weight impact test is extremely easy to implement. However, one of the important factors in assessing an explosive is its vulnerability to detonation caused by accidental impact or shock. Moreover, impact sensitivity is closely related to many accidents in working places among various aspects of sensitivity. Several properties contribute to explosive response to the stimulus in a sensitivity test, namely the ease with which a detectable relation of any kind and a high-order detonation as well as tendency of a small reaction can be initiated and established in an explosive.

The purpose of this work is to review some recent developments in predicting impact and shock sensitivity for different classes of energetic materials through empirical, quantum mechanical and artificial neural networks.

### 2 Impact sensitivity

#### 2.1 Different approaches to correlate impact sensitivity

High speed computers allow quantum mechanical calculations of individual molecules so that many macro-

scopic properties, such as impact sensitivities, of bulk materials can be determined. It should be mentioned that molecular surface of electrostatic potentials of the nitroaromatic molecules have positively charged regions over the C—NO<sub>2</sub> bonds. Some authors have used computed partial atomic charges<sup>[3-5]</sup>, heats of reaction<sup>[6-7]</sup> and heats of explosion<sup>[8]</sup> in order to estimate impact sensitivities of some classes of explosives.

Brinck et al<sup>[9]</sup> introduced a term polarity index (*II*), which is a quantitative measure of local polarity and demonstrated its relationship to dielectric constant, an experimentally determined bulk properties of molecules. There is a relationship between *II* and impact sensitivities of nitroaromatics.

Xiao and coworkers<sup>[10-15]</sup> used quantum chemistry calculation to propose the thermodynamic criteria of “the smallest bond order”, “the principle of the easiest transition”, and the kinetic criterion of “the reaction activation energy of pyrolysis initiation” to judge the impact sensitivity. It should be mentioned that all these are only used to compare the relative magnitude of impact sensitivity qualitatively.

Politzer and coauthors<sup>[16-21]</sup> have identified a few features of electrostatic potentials using quantum mechanical calculations for C<sub>a</sub>H<sub>b</sub>N<sub>c</sub>O<sub>d</sub> explosives that appear to be related to their sensitivity to impact. Owen and coworkers<sup>[22]</sup> undertook an investigation to address whether the electrostatic potential over the C—NO<sub>2</sub> bonding region reflects a degree of instability in the C—NO<sub>2</sub> bond that would subsequently indicate the sensitivity of the explosive. Murray

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and coauthors<sup>[23]</sup> also found a correlation between impact sensitivity measurements and an approximation of the electrostatic potential at the midpoint of C—N bond for 18 nitroaromatics that did not include hydroxynitroaromatic molecules.

Different approaches have been reviewed to determine impact sensitivity of different classes of nitro compounds. Different general methods have some advantages and disadvantages, which can be summarized in Table 1.

**Table 1 Summary of generalized impact sensitivity predictions for various classes of nitro compounds**

presenters	physical nature	formula	advantages	disadvantages
Rice and Hare <sup>[24]</sup>	quantum mechanical computations	Eqs. (1) – (5)	application for different classes of nitro compounds	1. Using high speed computer 2. Deviations in some cases are large
Zhang et al <sup>[29–31]</sup>	quantum mechanical computations	–	1. It can be applied for different classes of nitro compounds 2. Determining sensitive explosives 3. Mulliken charge has more availability in almost all nitro compounds	1. Using high speed computer 2. Deviations in some cases may be large
Cho et al <sup>[34]</sup>	artificial neural network	–	1. Application for different classes of nitro compounds 2. Simple using as compared to DFT computation	1. It needs large number of data as training set 2. Deviations in some cases are large
Keshavarz and Jaafari <sup>[35]</sup>	artificial neural network	–	1. Application for different classes of nitro compounds 2. Simple using as compared to DFT computation 3. It uses only some structural parameters	1. It needs large number of data as training set 2. Deviations in some cases are large
Kamlet and Adolph <sup>[36–37,48]</sup>	empirical	Eqs. (6a) – (6d)	1. Application for different classes of nitro compounds 2. Much simple to use	deviations in some cases are large
Keshavarz et al <sup>[50–52]</sup>	empirical	Eqs. (7a) – (7c), (8) – (9)	1. Application for different classes of nitro compounds 2. Much simple to use 3. Impact sensitivity of nitroheterocycles can be predicted	deviations in some cases are large

### 2.1.1 Generalized five quantum mechanical models of Rice and Hare<sup>[24]</sup>

Rice and Hare<sup>[24]</sup> used approximations to the electrostatic potential at midpoints, statistical parameters of these surface potentials and the property-structure relation method “generalized interaction property function” (GIPF) or computed heats of detonation to predict impact sensitivity of  $C_aH_bN_cO_d$  explosives. Their predictions support the Murray *et al.* observations<sup>[25–26]</sup> that the impact sensitivities of  $C_aH_bN_cO_d$  explosives have some dependence on the degree of internal charge imbalance within the molecule. Five introduced models use parameters related to features of the surface electrostatic potentials, which can be summarized as below:

**Model I :** Using the approximate electrostatic potential at the midpoint of each bond:

$$H_{50} (/cm) = 63.6 + 1.89 \times 10^3 \times \exp(-8.78 \times 10^{-2} \text{ mol/kcal} \times \bar{V}_{\text{mid}}) - 0.368 \text{ mol/kcal} \times \bar{V}_{\text{mid}} \quad (1)$$

$\bar{V}_{\text{mid}}$  is the approximate electrostatic potential at the midpoint of each bond which is evaluated using the partial charges for all atoms in the molecule rather than only the two atoms of carbon and nitrogen making up the bond C—N in C—NO<sub>2</sub> which earlier was described by Murray *et al.*<sup>[25–26]</sup>.

**Model II:** Using the difference between the magnitudes of the averages of the positive and negative values of the electrostatic potential on the isosurface,  $|\bar{V}_s^+ - \bar{V}_s^-|$ :

$$H_{50} (/cm) = 9.2 + 803 \times \exp[-(0.366 \text{ mol/kcal} \times |\bar{V}_s^+ - \bar{V}_s^-|)] \quad (2)$$

**Model III :** Using statistical quantity associated with the electrostatic potential of the molecule, the balance parameter  $\nu$ <sup>[23,26]</sup>:

$$H_{50} (/cm) = 29.3 + 1.39 \times 10^{-3} \times \exp(48.8\nu) \quad (3)$$

**Model IV :** Using quantum mechanical information about a single molecule can be used to evaluate heats of detonation,  $Q_{\text{det}}$ :

$$H_{50} (/cm) = 27.8 + 0.114 \times \exp\{-[11.1 \text{ g/kcal} \times (Q_{\text{det}} - 1.66 \text{ kcal/g})]\} \quad (4)$$

**Model V :** Using both the GIPF balance parameter  $\nu$  and heats of detonation in the following function:

$$H_{50} (/cm) = 1.34 \times \exp[8.14\nu - 6.79 \text{ g/kcal} \times (Q_{\text{det}} - 1.47 \text{ kcal/g})] \quad (5)$$

In nitramines, the rupture of N—NO<sub>2</sub> bond is a key step in the process of decomposition initiated by heat, shock and impact, although there may be important competing pathways, which may be predominate in some instances<sup>[27]</sup>. Edwards and coworkers<sup>[28]</sup> also used the model IV of Rice and Hare<sup>[24]</sup> and an approximate

method for the calculation of heat of detonation of several nitramines using two different levels of PM3 and DFT quantum mechanical theory. They found that there was correlation in exponential decay of the HOMO and LOMO energies versus sensitivity at the DFT level of theory.

### 2.1.2 Quantum mechanical investigation of Zhang and coworkers<sup>[29-31]</sup> on the basis of nitro group charges

Zhang et al<sup>[29-31]</sup> on the basis of DFT have found some relationships between impact sensitivity and nitro group charges. They used the general gradient approximation (GGA), and the Beck hybrid functional and DNP basis set to calculate Mulliken charges and correlate with impact sensitivity of nitro compounds. They have indicated that the nitro compounds may be sensitive ( $H_{50} \leq 40$  cm) when its nitro group has a smaller negative charge than about 0.23. However, the charges on the nitro group can be regarded as a structural parameter to estimate on the bond strength, oxygen balance and molecular electrostatic potential. Thus, the compound with more the Mulliken net charges of the nitro group will be insensitive and gives a large value of  $H_{50}$ . Zhang et al method<sup>[30]</sup> can be applied for nitro compounds when C—NO<sub>2</sub>, N—NO<sub>2</sub> or O—NO<sub>2</sub> bond is the weakest in the molecule.

### 2.1.3 Artificial neural network

The neural network has been recently applied widely to various areas of science and engineering. The neural network of computation has several advantages for solving complicated problems especially in the speed of computation, learning ability and fault tolerance. Theoretical background of neural computing has been given elsewhere<sup>[32-33]</sup>.

Neural networks architectures have been recently used as prediction methodology for impact sensitivity to cover various types of energetic molecules. Cho and coworkers<sup>[34]</sup> utilized 17 molecular descriptors, which were composed of compositional and topological descriptors in an input layer and 2 hidden neurons in a hidden layer. They showed that subsets composed of compositional and topological descriptors provide better results than those composed of electronic descriptors including LUMO\_MOPAC (Lowest Unoccupied Molecular Orbital from MOPAC), HOMO\_MOPAC (Highest Occupied Molecular Orbital from MOPAC), Dipole\_MOPAC (Dipole moment from MOPAC) and HF\_MOPAC (Heat of

Formation from MOPAC).

It was recently found that some structural parameters can be used to determine impact sensitivity using an artificial neural network model by choosing only 10 molecular descriptors by Keshavarz and Jaafari<sup>[35]</sup>. The model was instructed and tested with MATLAB code with a large number of C<sub>a</sub>H<sub>b</sub>N<sub>c</sub>O<sub>d</sub> explosives. The final neural structure consists of the three layers input, output, and hidden. The network is composed of fully connected two layers; 10 input nodes, fifteen hidden-layer neurons and a single output neuron corresponding to impact sensitivity of explosive. Ten structural descriptors were used for neural network modeling for any C<sub>a</sub>H<sub>b</sub>N<sub>c</sub>O<sub>d</sub> explosive, which include (1) a/MW; (2) b/MW; (3) c/MW; (4) d/MW; indicator variables for (5) aromaticity; (6,7) heteroaromaticity (N and O); (8) N—NO<sub>2</sub>; (9)  $\alpha$ -hydrogen; (10) salt. If a certain input in the network did not exist in a molecule an input value of zero was assigned to that input. The connection weights of the network were adjusted iteratively by back propagation algorithm. Thus the neural network parameters contain 10 input neurons for ten descriptors as well as 15 hidden-layer neurons plus a bias and one output neuron namely impact sensitivity. The predictive ability of the artificial neural network was checked by training it with only 275 of experimental data after arriving at the best network architecture. The trained networks was then applied to predict impact sensitivity of 14 remaining explosives in the test set, which were not included in the learning data base. The results of the test set were also compared with five quantum mechanical models of Rice and Hare<sup>[24]</sup>. It was shown that the new simple neural network model for the test data set can give better predictions as compared to quantum mechanical models of Rice and Hare<sup>[24]</sup>.

### 2.1.4 Simple correlations on the basis of molecular structure

Although quantum mechanical calculations have a stronger theoretical basis for prediction of sensitivity of explosives, simple empirical correlations have the advantages that neither complex quantum chemistry software nor high speed computers needs to be available for tedious computation.

Some simple relationships relate impact sensitivities with measured and predicted molecular properties which

include the oxygen balance of the molecules<sup>[36-37]</sup>, molecular electronegativities<sup>[38-39]</sup>, vibrational states<sup>[40-41]</sup>, molecular masses and detonation gas concentrations<sup>[42]</sup>, parameters related to oxidation numbers<sup>[43]</sup> and partial atomic charges<sup>[44-45]</sup>.

Zeman and Krupka<sup>[2,46-47]</sup> have studied the chemical micromechanisms governing the detonation initiation of energetic materials. They found that there is a relationship between the sensitivity and <sup>15</sup>N NMR chemical shifts and heat of fusion so that the relationship has different forms for different classes of explosives. Their studies showed that in those energetic materials, which have similar molecular structure, the relationship between the sensitivity and the molecular structure may be easily found and the different relationship forms respond to different molecular structure.

#### 2.1.4.1 Kamlet and Adolph correlations<sup>[36-37,48]</sup>

Among introduced simple correlations, the oxygen balance method has interested for many authors because its generality for large classes of explosives. Kamlet and Adolph<sup>[36-37,48]</sup> proposed a method for estimating impact sensitivity based on oxygen balance, which can be defined as  $OB_{100} = 100(2c' - b' - 2a' - 2n'_{COO})$  where  $c'$ ,  $b'$ ,  $a'$  and  $n'_{COO}$  are the number of oxygen, hydrogen, carbon and carboxylate in the molecule divided by molecular weight of explosive. They found reasonable linear correlations between  $OB_{100}$  and  $\log H_{50}$  for families of high energy molecules with similar decomposition mechanisms, which can be given for selected classes as follows:

$$a) \text{ Nitroaromatic: } \log H_{50} = 1.73 - 0.32OB_{100} \quad (6a)$$

$$b) \text{ Nitroaromatic with } \alpha\text{-CH linkage (e.g. TNT): } \log H_{50} = 1.33 - 0.26B_{100} \quad (6b)$$

$$c) \text{ Nitroaliphatic: } \log H_{50} = 1.74 - 0.23OB_{100} \quad (6c)$$

$$d) \text{ Nitramine: } \log H_{50} = 1.37 - 0.17B_{100} \quad (6d)$$

Later, Stine<sup>[49]</sup> introduced a sensitivity index, based on the geometric properties of a regular tetrahedron. A regular tetrahedron has the property that the sum of four distances from any interior point to each of the four sides is a constant, which can arbitrary be taken as unity. Sensitivity index has been shown to correlate with  $OB_{100}$  values. Stine has prompted considerable attention to the idea of the key "trigger linkage" in explosives as proposed by Kamlet and Adolph<sup>[36-37,48]</sup>.

It was recently shown that elemental composition and some structural parameters can be used to predict impact sensitivities of large classes of explosives<sup>[50-52]</sup>. These methods have some advantages such as generality and simplicity, which will be discussed in the following sections.

#### 2.4.1.2 Keshavarz and coworkers approaches<sup>[50-52]</sup>

##### 2.4.1.2.1 Polynitroaromatics (and benzofuroxans) and polynitroaromatics with $\alpha$ -CH and $\alpha$ -N—CH (e.g. tetryl) and nitramines

It was indicated that application of some empirical correlations to explosives comprised of C, H, N and O have resulted simple relationships between impact sensitivity and elemental composition. The results indicated that the following general equation is suitable for two different categories of  $C_aH_bN_cO_d$  explosives, namely polynitroaromatics (and benzofuroxans) and polynitroaromatics with  $\alpha$ -CH and  $\alpha$ -N—CH (e.g. tetryl) and nitramines:

a) Polynitroaromatics (and benzofuroxans):

$$\log H_{50} = 11.8a' + 61.72b' + 26.9c' + 11.5d' \quad (7a)$$

b) Polynitroaromatics with  $\alpha$ -CH and  $\alpha$ -N—CH (e.g. tetryl) and nitramines:

$$\log H_{50} = 47.3a' + 23.5b' + 2.36c' - 1.11d' \quad (7b)$$

where  $a'$ ,  $b'$ ,  $c'$  and  $d'$  are the number of carbon, hydrogen, nitrogen and oxygen for an explosive with general formula  $C_aH_bN_cO_d$  divided by molecular weight of explosive. Two sets of coefficients were used for Eqs. (7a) and (7b) because different behaviors of mentioned explosives on impact.

##### 2.1.4.2.2 Nitroaliphatic, nitroaliphatic containing other functional groups and nitrate explosives

For nitroaliphatic, nitroaliphatic containing other functional groups and nitrate explosives, the following correlation can be used to determine impact sensitivity:

$$\log H_{50} = 81.4a' + 16.1b' - 19.1c' + 1.09d' \quad (7c)$$

It was indicated that Eqs. (7a) to (7c) give better predictions for 46 explosives of different classes as compared to Kamlet and Adolph method<sup>[36-37,48]</sup> as well as five quantum mechanical models of Rice and Hare<sup>[24]</sup>, i.e. Eqs. (1) to (5). Later, it was shown that application of oxygen content and some structural parameters can be used to find reliable correlation for impact sensitivity of nitroaliphatic, nitroaliphatic containing other functional groups and nitrate energetic compounds<sup>[51]</sup>. The results indicated that the following general equation with some

structural parameters is suitable for mentioned compounds:

$$\log H_{50} = 2.5 + 0.371 [100(a' + b'/2-d')] - 0.485(100c') + 0.185n_{R-C(NO_2)_2-CH_2-} \quad (8)$$

where  $a' + b'/2-d'$  is a parameter that shows distribution of oxygen between carbon and hydrogen to form carbon monoxide and water,  $n_{R-C(NO_2)_2-CH_2-}$  is the number of  $R-C(NO_2)_2-CH_2-$  structural parameters attached to oxygen of carboxylate functional groups where  $R$  is alkyl groups. The extra stability was found in some polynitroaliphatics that contain  $R-C(NO_2)_2-CH_2-$  structural parameters attached to oxygen of carboxylate functional groups. Calculated results of Eq. (8) for 58 different nitroaliphatic, nitroaliphatic containing other functional groups and nitrate explosives have shown a good agreement with experimental values (rms deviation = 27 cm) as compared to Eq. (7c) (rms deviation = 40 cm) and Kamlet and Adolph (rms deviation = 60 cm) method<sup>[51]</sup>.

#### 2.1.4.2.3 Nitroheterocycles

Nitroheterocyclic energetic compounds containing nitropyridines, nitroimidazoles, nitropyrazoles, nitrofurazanes, nitrotriazoles and nitropyrimidines have different behavior on impact. For example, large differences of impact sensitivities between some isomers of nitroheterocycles, e. g. 1, 2, 3-triazoles and 1, 2, 4-triazoles, are important problem in obtaining desirable correlation. However, large uncertainties associated with some of experimental data also hamper for explosives scientists to find good correlations between some of molecular descriptors and impact sensitivity of nitroheterocycles.

It was indicated that impact sensitivity of nitroheterocycles can most appropriately be expressed as its elemental composition and some structural parameters<sup>[52]</sup>. The results indicated that the following general equation can be used for various types of  $C_aH_bN_cO_d$  nitroheterocycles including nitropyridines, nitroimidazoles, nitropyrazoles, nitrofurazanes, nitrotriazoles and nitropyrimidines:

$$\log H_{50} = 46.29a' + 35.63b' - 7.700c' + 7.943d' + 44.42n'_{-CNC-} + 102.3n'_{-CNNC-} \quad (9)$$

where  $n'_{-CNC-}$  and  $n'_{-CNNC-}$  are the number of  $-CNC-$  and  $-CNNC-$  moieties in aromatic ring divided by molecular weight of explosive.

The new correlation show surprisingly very good agreement with experimental values as compared to complex

neural network computation. This may be taken as appropriate validation tests of the new correlation for various nitroheterocycles including nitropyridines, nitroimidazoles, nitropyrazoles, nitrofurazanes, nitrotriazoles and nitropyrimidines.

### 3 Shock sensitivity

Reliable shock sensitivity tests exist, but the results of impact sensitivity are often not reproducible because factors in the impact experiment that might affect the formation and growth of hot spots could strongly affect the measurements. Zeman<sup>[2]</sup> has shown that some relationships exist for some groups of nitramines between square of detonation velocities, or heat of explosion and values of the <sup>15</sup>N NMR chemical shifts of the nitrogen atoms in nitramino groups, on the other hand.

The gap test data can be used to indicate the shock sensitivity of an explosive. A shock pressure of uniform magnitude is produced by a detonating charge of high explosive which is transmitted to the test explosive through an attenuating inert barrier or gap. Different gap tests have been used to qualitatively measure the shock wave amplitude required to initiate detonation in explosives, e. g. at Naval Surface Warfare Center (NSWC) and Los Alamos National Laboratory (LANL). Two general correlations will be discussed in the following sections for prediction small scale and large scale gap tests.

#### 3.1 Small scale gap test

A standard small scale gap test can be used to measure shock sensitivity. For shock initiated studies, the collection of information has been gathered by NSWC using Navy small scale gap test.

It was recently indicated that a new correlation can be used for reliable estimation shock sensitivity based on small scale gap test as the pressure required for initiating material pressed to 90%, 95% and 98% of theoretical maximum density<sup>[53]</sup>. Three essential parameters have predominant effects which include distribution of oxygen between carbon and hydrogen to form carbon monoxide and water, the existence of nitramine groups or  $(-C-H)$  linkage in nitroaromatic compounds and difference of the number of amino and nitro groups in aminoaromatic  $(Ar-NH_2)$  energetic compounds. General equation can be given as follows:

$$p_{90\text{TMD}} (\text{kbar}) = 16.8 + 2.26(a + b/2 - d) - 6.31E_{\text{NNO}_2}^0 + 17.7(1.93n_{\text{NH}_2} - n_{\text{NO}_2})_{\text{pure}} \quad (10a)$$

$$p_{95\text{TMD}} (\text{kbar}) = 22.0 + 2.48(a + b/2 - d) - 6.37E_{\text{NNO}_2}^0 + 32.9(1.93n_{\text{NH}_2} - n_{\text{NO}_2})_{\text{pure}} \quad (10b)$$

$$p_{98\text{TMD}} (\text{kbar}) = 25.4 + 2.21(a + b/2 - d) - 4.16E_{\text{NNO}_2}^0 + 46.4(1.93n_{\text{NH}_2} - n_{\text{NO}_2})_{\text{pure}} \quad (10c)$$

where  $p_{90\text{TMD}}$ ,  $p_{95\text{TMD}}$  and  $p_{98\text{TMD}}$  are the pressure in kbar required to initiate material pressed to 90%, 95% and 98% of theoretical maximum density (TMD),  $a + b/2 - d$  is a parameter that shows distribution of oxygen between carbon and hydrogen to form carbon monoxide and water,  $E_{\alpha\text{CH}/\text{NNO}_2}^0$  is a parameter that shows the existence of  $\alpha\text{-C-H}$  linkage in nitroaromatic compounds or  $\text{N-NO}_2$  functional group,  $(1.93n_{\text{NH}_2} - n_{\text{NO}_2})_{\text{pure}}$  is difference of the number of amino and nitro groups in aminoaromatic energetic compounds. It should be mentioned that  $E_{\alpha\text{CH}/\text{NNO}_2}^0$  is equal to 1 for nitramines or  $\alpha\text{-C-H}$  linkage in nitroaromatic compounds and has the zero value for energetic compounds in which  $\text{N-NO}_2$  functional groups do not exist in their chemical structure. New correlation has shown good agreement with experimental data for  $p_{90\% \text{TMD}}$ ,  $p_{95\% \text{emd}}$  and  $p_{98\% \text{TMD}}$  of different well-known explosives.

### 3.2 Large scale gap test

It was shown that large-scale shock sensitivities of various explosives depends on four main essential parameters which include initial density, percent void, distribution of oxygen between carbon and hydrogen as well as structural parameter  $\text{C-N}(\text{NO}_2)\text{-C}$  for pure explosives. However, pure explosives containing  $\text{C-N}(\text{NO}_2)\text{-C}$  linkage are more sensitive than the other pure explosives containing only  $\text{C-NO}_2$  linkage. The results indicate that the following general equation is suitable for various types of  $\text{C}_a\text{H}_b\text{N}_c\text{O}_d$  pure and mixed explosives<sup>[54]</sup>:

$$G_{50} (\text{mm}) = 171.5 - 69.1\rho_0 - 2.61(a + b/2 - d) - 0.961\text{Void}_{\text{theo}} + 12.3(\text{C-N}(\text{NO}_2)\text{-C})_{\text{pure}} \quad (11)$$

where  $\rho_0$  is initial density of explosive,  $a + b/2 - d$  is a parameter that shows distribution of oxygen between carbon and hydrogen to form carbon monoxide and water,  $\text{Void}_{\text{theo}}$  is theoretical calculated percent void which can

be obtained from  $\frac{(1/\rho_0 - 1/\rho_{\text{TM}})}{1/\rho_0} \times 100$  where  $\rho_{\text{TM}}$  is theoretical maximum density. The new correlation can be applied for pure and composite mixtures that are prepared

under vacuum cast, cast, hot-pressed and pressed conditions. Deviations may be large for creamed, granular and flake situations.

## 4 Conclusion

Some recent progress in predicting impact and shock sensitivity of  $\text{C}_a\text{H}_b\text{N}_c\text{O}_d$  explosive were considered in this paper. Empirical, quantum mechanical and neural network methods are the physical nature of different approaches for determination of impact sensitivity. Empirical methods have some advantages: (a) simplicity; (b) reliable predictions with respect to quantum mechanical and neural network methods. Empirical methods can be applied for calculating impact sensitivities of any  $\text{C}_a\text{H}_b\text{N}_c\text{O}_d$  explosive and requires only the explosive's composition. Since high percentage errors generally attributed to reported experimental measurements from different sources, the main intent in recent research works was to investigate the likelihood of a generalized method to evaluate impact sensitivity of explosives of practical importance. Results predicted by empirical methods comparable with outputs from complicated quantum mechanical and neural network computations and the accuracy of prediction are not necessarily enhanced by greater complexity.

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## Research Progress of Clean Nitration of Aromatic Compounds

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**Abstract:** Recent advances of clean nitration of aromatic compounds, including liquid-phase nitration with solid acid, nitration in liquid acid/nitrate salt system, vapor-phase nitration with solid acid, liquid-phase nitration with Lewis acid, nitration in ionic liquid system, are reviewed. Their specific features and reaction mechanism are described, and the perspectives of the clean nitration are prospected.

**Key words:** organic chemistry; aromatic compound; clean nitration; solid acid; Lewis acid; ionic liquid