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# 非线性等转化率的微、积分法及其在 含能材料物理化学研究中的应用 V. 基于 Kooij 公式的理论和数值方法

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**摘要:** 推导了从等温和非等温数据计算表观活化能( $E_\alpha$ )的基于 Kooij 公式的 8 个典型非线性等转化率微、积分方程。提出了通过这 8 个方程计算含能材料分解反应  $E_\alpha$  值的数值方法。

**关键词:** 物理化学; 含能材料; 非线性等转化率微分法; 非线性等转化率积分法; 分解反应; 表观活化能

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## 1 引 言

在文献[1]中,我们提出了基于 Arrhenius 公式[活化能( $E$ )和指前因子( $A$ )与温度( $T$ )无关]求活化能( $E_\alpha$ )的非线性等转化率的微、积分法,并用该法所得的  $E_\alpha$  值成功地核实了其它方法所得的表观活化能( $E_\alpha$ )值<sup>[2-7]</sup>。本工作作为文献[1]的拓展,报道基于 Kooij 公式( $E$  和  $A$  与  $T$  有关)的非线性等转化率法求  $E_\alpha$  的数学表达式的导出途径和数值方法。

## 2 理论和方法

### 2.1 非线性等转化率的微分法

由速率常数用 Kooij 公式描述的非等温动力学方程的微分式

$$\frac{d\alpha}{dT} = \frac{A}{\beta} f(\alpha) T^b \exp(-E/RT) \quad (1)$$

及等  $\alpha$ , 得

$$\frac{\beta_1}{A} \left(\frac{d\alpha}{dT}\right)_1 T^b \exp(E_\alpha/RT_{\alpha,1}) = \frac{\beta_2}{A} \left(\frac{d\alpha}{dT}\right)_2 T^b \exp(E_\alpha/RT_{\alpha,2}) = \dots = \frac{\beta_n}{A} \left(\frac{d\alpha}{dT}\right)_n T^b \exp(E_\alpha/RT_{\alpha,n}) \quad (2)$$

于是有

$$\frac{\beta_1 \left(\frac{d\alpha}{dT}\right)_1 T^b \exp(E_\alpha/RT_{\alpha,1})}{\beta_2 \left(\frac{d\alpha}{dT}\right)_2 T^b \exp(E_\alpha/RT_{\alpha,2})} + \frac{\beta_1 \left(\frac{d\alpha}{dT}\right)_1 T^b \exp(E_\alpha/RT_{\alpha,1})}{\beta_3 \left(\frac{d\alpha}{dT}\right)_3 T^b \exp(E_\alpha/RT_{\alpha,3})} + \dots + \frac{\beta_1 \left(\frac{d\alpha}{dT}\right)_1 T^b \exp(E_\alpha/RT_{\alpha,1})}{\beta_n \left(\frac{d\alpha}{dT}\right)_n T^b \exp(E_\alpha/RT_{\alpha,n})} +$$
$$\frac{\beta_2 \left(\frac{d\alpha}{dT}\right)_2 T^b \exp(E_\alpha/RT_{\alpha,2})}{\beta_1 \left(\frac{d\alpha}{dT}\right)_1 T^b \exp(E_\alpha/RT_{\alpha,1})} + \frac{\beta_2 \left(\frac{d\alpha}{dT}\right)_2 T^b \exp(E_\alpha/RT_{\alpha,2})}{\beta_3 \left(\frac{d\alpha}{dT}\right)_3 T^b \exp(E_\alpha/RT_{\alpha,3})} + \dots + \frac{\beta_2 \left(\frac{d\alpha}{dT}\right)_2 T^b \exp(E_\alpha/RT_{\alpha,2})}{\beta_n \left(\frac{d\alpha}{dT}\right)_n T^b \exp(E_\alpha/RT_{\alpha,n})} + \dots +$$
$$\frac{\beta_m \left(\frac{d\alpha}{dT}\right)_m T^b \exp(E_\alpha/RT_{\alpha,m})}{\beta_1 \left(\frac{d\alpha}{dT}\right)_1 T^b \exp(E_\alpha/RT_{\alpha,1})} + \frac{\beta_m \left(\frac{d\alpha}{dT}\right)_m T^b \exp(E_\alpha/RT_{\alpha,m})}{\beta_2 \left(\frac{d\alpha}{dT}\right)_2 T^b \exp(E_\alpha/RT_{\alpha,2})} + \dots + \frac{\beta_m \left(\frac{d\alpha}{dT}\right)_m T^b \exp(E_\alpha/RT_{\alpha,m})}{\beta_{m-1} \left(\frac{d\alpha}{dT}\right)_{m-1} T^b \exp(E_\alpha/RT_{\alpha,m-1})} +$$

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$$\begin{aligned}
& \frac{\beta_m \left(\frac{d\alpha}{dT}\right)_m T_{\alpha,m}^b \exp(E_\alpha/RT_{\alpha,m})}{\beta_{m+1} \left(\frac{d\alpha}{dT}\right)_1 T_{\alpha,m+1}^b \exp(E_\alpha/RT_{\alpha,m+1})} + \cdots + \frac{\beta_m \left(\frac{d\alpha}{dT}\right)_m T_{\alpha,m}^b \exp(E_\alpha/RT_{\alpha,m})}{\beta_n \left(\frac{d\alpha}{dT}\right)_n T_{\alpha,n}^b \exp(E_\alpha/RT_{\alpha,n})} + \cdots + \\
& \frac{\beta_n \left(\frac{d\alpha}{dT}\right)_n T_{\alpha,n}^b \exp(E_\alpha/RT_{\alpha,n})}{\beta_1 \left(\frac{d\alpha}{dT}\right)_1 T_{\alpha,1}^b \exp(E_\alpha/RT_{\alpha,1})} + \frac{\beta_n \left(\frac{d\alpha}{dT}\right)_n T_{\alpha,n}^b \exp(E_\alpha/RT_{\alpha,n})}{\beta_2 \left(\frac{d\alpha}{dT}\right)_2 T_{\alpha,2}^b \exp(E_\alpha/RT_{\alpha,2})} + \cdots + \frac{\beta_n \left(\frac{d\alpha}{dT}\right)_n T_{\alpha,n}^b \exp(E_\alpha/RT_{\alpha,n})}{\beta_{n-1} \left(\frac{d\alpha}{dT}\right)_{n-1} T_{\alpha,n-1}^b \exp(E_\alpha/RT_{\alpha,n-1})} \\
& = \sum_{i=1}^n \sum_{j \neq i}^n \frac{\beta_i \left(\frac{d\alpha}{dT}\right)_i T_{\alpha,i}^b \exp(E_\alpha/RT_{\alpha,i})}{\beta_j \left(\frac{d\alpha}{dT}\right)_j T_{\alpha,j}^b \exp(E_\alpha/RT_{\alpha,j})} = n(n-1) \quad (3)
\end{aligned}$$

式中,  $\alpha, T, A, f(\alpha), E, R$ , 和  $\beta$  有通常的含义<sup>[8]</sup>;  $b$  为常数。

对方程(3)取评价函数的最小值,得

$$\Omega_{\text{KDb}}(E_\alpha) = \min \left| \sum_{i=1}^n \sum_{j \neq i}^n \frac{\beta_i \left(\frac{d\alpha}{dT}\right)_i T_{\alpha,i}^b \cdot \exp(E_\alpha/RT_{\alpha,i})}{\beta_j \left(\frac{d\alpha}{dT}\right)_j T_{\alpha,j}^b \cdot \exp(E_\alpha/RT_{\alpha,j})} - n(n-1) \right| \quad (4)$$

代一系列非等温 TG-DTG 或 DSC 曲线上测得的同一  $\alpha$  处的原始数据:  $\beta_i, \left(\frac{d\alpha}{dT}\right)_i, T_{\alpha,i} (i = 1, 2, \dots, n)$  和常数  $b$ , 入方程(4), 得满足该方程最小值的  $E_\alpha$  值。

该  $E_\alpha$  值视作最可几的活化能值, 用于核实其它方法所得的动力学参数。

我们称这种求  $E_\alpha$  的方法为 Kooij 型非线性等转化率微分法 [ differential isoconversional non-linear (NL-DIF) method ],  $b = 0$  的 NL-DIF 法为 Arrhenius 型 NL-DIF 法 (简称 NL-DIF 法)。

如果对非等温动力学方程的微分式

$$f(\alpha) = \frac{\frac{dH}{dt} \exp(E/RT)}{AT^b H_0 \left[ 1 + \left( \frac{b}{T} + \frac{E}{RT^2} \right) (T - T_0) \right]} = \frac{\beta \left(\frac{d\alpha}{dT}\right) \exp(E/RT)}{AT^b \left[ 1 + \left( \frac{b}{T} + \frac{E}{RT^2} \right) (T - T_0) \right]} \quad (5)$$

作类似处理, 则有

$$\Omega_{2\text{KDb1}}(E_\alpha) = \min \left| \sum_{i=1}^n \sum_{j \neq i}^n \frac{\left(\frac{dH}{dt}\right)_i e^{E_\alpha/RT_{\alpha,i}} / \left\{ \left[ 1 + \left( \frac{b}{T_{\alpha,i}} + \frac{E_\alpha}{RT_{\alpha,i}^2} \right) (T_{\alpha,i} - T_{0,i}) \right] H_{0,i} \right\}}}{\left(\frac{dH}{dt}\right)_j e^{E_\alpha/RT_{\alpha,j}} / \left\{ \left[ 1 + \left( \frac{b}{T_{\alpha,j}} + \frac{E_\alpha}{RT_{\alpha,j}^2} \right) (T_{\alpha,j} - T_{0,j}) \right] H_{0,j} \right\}} - n(n-1) \right| \quad (6)$$

和

$$\Omega_{2\text{KDb2}}(E_\alpha) = \min \left| \sum_{i=1}^n \sum_{j \neq i}^n \frac{\beta_i \left(\frac{d\alpha}{dT}\right)_i e^{E_\alpha/RT_{\alpha,i}} / \left[ 1 + \left( \frac{b}{T_{\alpha,i}} + \frac{E_\alpha}{RT_{\alpha,i}^2} \right) (T_{\alpha,i} - T_{0,i}) \right]}{\beta_j \left(\frac{d\alpha}{dT}\right)_j e^{E_\alpha/RT_{\alpha,j}} / \left[ 1 + \left( \frac{b}{T_{\alpha,j}} + \frac{E_\alpha}{RT_{\alpha,j}^2} \right) (T_{\alpha,j} - T_{0,j}) \right]} - n(n-1) \right| \quad (7)$$

式中,  $t$  为时间;  $T_0$  为 DTG 或 DSC 曲线偏离基线的始点温度;  $H$  为物质在某时刻的反应热, 相当于 DSC 曲线下的部分面积;  $H_0$  为反应完成后物质的总放热量, 相当于 DSC 曲线的总面积。

代一系列 DSC 曲线的原始数据:  $H_{0,i}, T_{0,i}, T_{\alpha,i}, \left(\frac{dH}{dt}\right)_i (i = 1, 2, \dots, n)$  和常数  $b$ , 入方程(6), 代一系列 DTG 或 DSC 曲线的原始数据:  $\beta_i, \left(\frac{d\alpha}{dT}\right)_i, T_{0,i}, T_{\alpha,i}, (i = 1, 2, \dots, n)$  和常数  $b$ , 入方程(7), 可得相应  $E_\alpha$  值。

对等温动力学方程的微分式

$$\frac{d\alpha}{dt} = kf(\alpha) \quad (8)$$

由

$$f(\alpha) = \frac{d\alpha}{dt} \frac{1}{k} = \frac{d\alpha}{dt} \frac{1}{AT^b} e^{E/RT} \quad (9)$$

及等  $\alpha$ , 知

$$\left(\frac{d\alpha}{dt}\right)_1 \frac{e^{E_\alpha/RT_{\alpha,1}}}{AT_{\alpha,1}^b} = \left(\frac{d\alpha}{dt}\right)_2 \frac{e^{E_\alpha/RT_{\alpha,2}}}{AT_{\alpha,2}^b} = \dots = \left(\frac{d\alpha}{dt}\right)_n \frac{e^{E_\alpha/RT_{\alpha,n}}}{AT_{\alpha,n}^b} \quad (10)$$

得

$$\Omega_{\text{isoKD}}(E_\alpha) = \min \left| \sum_{i=1}^n \sum_{j \neq i}^n \frac{\left(\frac{d\alpha}{dt}\right)_i T_{\alpha,j}^b \cdot \exp(E_\alpha/RT_{\alpha,i})}{\left(\frac{d\alpha}{dt}\right)_j T_{\alpha,i}^b \cdot \exp(E_\alpha/RT_{\alpha,j})} - n(n-1) \right| \quad (11)$$

代一系列等温 TG-DTG 或 DSC 曲线上测得的同一  $\alpha$  处的数据,  $\left(\frac{d\alpha}{dt}\right)_i, T_{\alpha,i} (i=1, 2, \dots, n)$  和常数  $b$ , 入方程 (11), 得满足该方程最小值的  $E_\alpha$  值。

## 2.2 非线性等转化率的积分法

由 Kooij 型速率常数描述的非等温动力学方程的积分式

$$G(\alpha) = \int_0^\alpha \frac{d\alpha}{f(\alpha)} = \frac{A}{\beta} T^b (T - T_0) \exp(-E/RT) \quad (12)$$

及等  $\alpha$ , 得

$$\begin{aligned} \frac{A}{\beta_1} T_{\alpha,1}^b (T_{\alpha,1} - T_{0,1}) \exp(-E_\alpha/RT_{\alpha,1}) &= \frac{A}{\beta_2} T_{\alpha,2}^b (T_{\alpha,2} - T_{0,2}) \exp(-E_\alpha/RT_{\alpha,2}) = \dots \\ &= \frac{A}{\beta_n} T_{\alpha,n}^b (T_{\alpha,n} - T_{0,n}) \exp(-E_\alpha/RT_{\alpha,n}) \end{aligned} \quad (13)$$

于是有

$$\begin{aligned} &\frac{\beta_2 \cdot T_{\alpha,1}^b (T_{\alpha,1} - T_{0,1}) \exp(-E_\alpha/RT_{\alpha,1})}{\beta_1 \cdot T_{\alpha,2}^b (T_{\alpha,2} - T_{0,2}) \exp(-E_\alpha/RT_{\alpha,2})} + \frac{\beta_3 \cdot T_{\alpha,1}^b (T_{\alpha,1} - T_{0,1}) \exp(-E_\alpha/RT_{\alpha,1})}{\beta_1 \cdot T_{\alpha,3}^b (T_{\alpha,3} - T_{0,3}) \exp(-E_\alpha/RT_{\alpha,3})} + \dots + \\ &\frac{\beta_n \cdot T_{\alpha,1}^b (T_{\alpha,1} - T_{0,1}) \exp(-E_\alpha/RT_{\alpha,1})}{\beta_1 \cdot T_{\alpha,n}^b (T_{\alpha,n} - T_{0,n}) \exp(-E_\alpha/RT_{\alpha,n})} + \frac{\beta_1 \cdot T_{\alpha,2}^b (T_{\alpha,2} - T_{0,2}) \exp(-E_\alpha/RT_{\alpha,2})}{\beta_2 \cdot T_{\alpha,1}^b (T_{\alpha,1} - T_{0,1}) \exp(-E_\alpha/RT_{\alpha,1})} + \\ &\frac{\beta_3 \cdot T_{\alpha,2}^b (T_{\alpha,2} - T_{0,2}) \exp(-E_\alpha/RT_{\alpha,2})}{\beta_2 \cdot T_{\alpha,3}^b (T_{\alpha,3} - T_{0,3}) \exp(-E_\alpha/RT_{\alpha,3})} + \dots + \frac{\beta_n \cdot T_{\alpha,2}^b (T_{\alpha,2} - T_{0,2}) \exp(-E_\alpha/RT_{\alpha,2})}{\beta_2 \cdot T_{\alpha,n}^b (T_{\alpha,n} - T_{0,n}) \exp(-E_\alpha/RT_{\alpha,n})} + \dots + \\ &\frac{\beta_1 \cdot T_{\alpha,m}^b (T_{\alpha,m} - T_{0,m}) \exp(-E_\alpha/RT_{\alpha,m})}{\beta_m \cdot T_{\alpha,1}^b (T_{\alpha,1} - T_{0,1}) \exp(-E_\alpha/RT_{\alpha,1})} + \frac{\beta_2 \cdot T_{\alpha,m}^b (T_{\alpha,m} - T_{0,m}) \exp(-E_\alpha/RT_{\alpha,m})}{\beta_m \cdot T_{\alpha,2}^b (T_{\alpha,2} - T_{0,2}) \exp(-E_\alpha/RT_{\alpha,2})} + \dots + \\ &\frac{\beta_{m-1} \cdot T_{\alpha,m}^b (T_{\alpha,m} - T_{0,m}) \exp(-E_\alpha/RT_{\alpha,m})}{\beta_m \cdot T_{\alpha,m-1}^b (T_{\alpha,m-1} - T_{0,m-1}) \exp(-E_\alpha/RT_{\alpha,m-1})} + \frac{\beta_{m+1} \cdot T_{\alpha,m}^b (T_{\alpha,m} - T_{0,m}) \exp(-E_\alpha/RT_{\alpha,m})}{\beta_m \cdot T_{\alpha,m+1}^b (T_{\alpha,m+1} - T_{0,m+1}) \exp(-E_\alpha/RT_{\alpha,m+1})} + \dots + \\ &\frac{\beta_n \cdot T_{\alpha,m}^b (T_{\alpha,m} - T_{0,m}) \exp(-E_\alpha/RT_{\alpha,m})}{\beta_m \cdot T_{\alpha,n}^b (T_{\alpha,n} - T_{0,n}) \exp(-E_\alpha/RT_{\alpha,n})} + \dots + \\ &\frac{\beta_1 \cdot T_{\alpha,n}^b (T_{\alpha,n} - T_{0,n}) \exp(-E_\alpha/RT_{\alpha,n})}{\beta_n \cdot T_{\alpha,1}^b (T_{\alpha,1} - T_{0,1}) \exp(-E_\alpha/RT_{\alpha,1})} + \frac{\beta_2 \cdot T_{\alpha,n}^b (T_{\alpha,n} - T_{0,n}) \exp(-E_\alpha/RT_{\alpha,n})}{\beta_n \cdot T_{\alpha,2}^b (T_{\alpha,2} - T_{0,2}) \exp(-E_\alpha/RT_{\alpha,2})} + \dots + \\ &\frac{\beta_{n-1} \cdot T_{\alpha,n}^b (T_{\alpha,n} - T_{0,n}) \exp(-E_\alpha/RT_{\alpha,n})}{\beta_n \cdot T_{\alpha,n-1}^b (T_{\alpha,n-1} - T_{0,n-1}) \exp(-E_\alpha/RT_{\alpha,n-1})} \end{aligned} \quad (14)$$

和

$$\Omega_{kl}(E_\alpha) = \min \left| \sum_{i=1}^n \sum_{j \neq i}^n \frac{\beta_j \cdot T_{\alpha,i}^b (T_{\alpha,i} - T_{0,i}) \exp(-E_\alpha/RT_{\alpha,i})}{\beta_i \cdot T_{\alpha,j}^b (T_{\alpha,j} - T_{0,j}) \exp(-E_\alpha/RT_{\alpha,j})} - n(n-1) \right| \quad (15)$$

代一系列非等温 TG 或 DSC 曲线上测得的同一  $\alpha$  处的原始数据:  $\beta_i, T_{\alpha,i}, T_{0,i} (i = 1, 2, \dots, n)$  和常数  $b$ , 入方程(15), 得满足该方程最小值的  $E_\alpha$  值。

我们称这种求  $E_\alpha$  的方法为 Kooij 型非线性等转化率积分法 [integral isoconversional non-linear (NL-INT) method],  $b = 0$  的 NL-INT 法为 Arrhenius 型 NL-INT<sub>0</sub> 法 (简称 NL-INT<sub>0</sub> 法)。

对等温热分析动力学方程的积分式

$$G(\alpha) = kt = tAT^b e^{-E/RT} \quad (16)$$

我们有

$$t_1 AT_{\alpha,1}^b e^{-E/RT_{\alpha,1}} = t_2 AT_{\alpha,2}^b e^{-E/RT_{\alpha,2}} = \dots = t_n AT_{\alpha,n}^b e^{-E/RT_{\alpha,n}} \quad (17)$$

和

$$\Omega_{isol}(E_\alpha) = \min \left| \sum_{i=1}^n \sum_{j \neq i}^n \frac{t_i \cdot T_{\alpha,i}^b e^{-E_\alpha/RT_{\alpha,i}}}{t_j \cdot T_{\alpha,j}^b e^{-E_\alpha/RT_{\alpha,j}}} - n(n-1) \right| \quad (18)$$

代一系列等温 TG 或 DSC 曲线上测得的同一  $\alpha$  处的数据:  $t_i, T_{\alpha,i} (i = 1, 2, \dots, n)$  和常数  $b$  入方程(18), 得满足该方程最小值的  $E_\alpha$  值。

### 2.3 改进的非线性等转化率积分法

设  $\alpha$  以步长  $\Delta\alpha = (m+1)^{-1}$  和间距数  $m$  在  $2\Delta\alpha$  到  $1-\Delta\alpha$  区间内变化, 如图 1 所示。

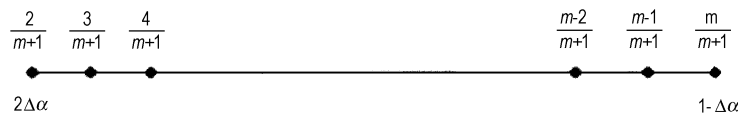


图 1  $\alpha$  在  $2\Delta\alpha$  到  $1-\Delta\alpha$  区间的变化

Fig. 1  $\alpha$  varies from  $2\Delta\alpha$  to  $1-\Delta\alpha$

则有

$$2\Delta\alpha - \Delta\alpha = \Delta\alpha = \frac{1}{m+1}, \quad 1 - \Delta\alpha = 1 - \frac{1}{m+1} = \frac{m}{m+1}, \quad \text{和} \quad \lim_{\Delta\alpha \rightarrow 0} \frac{\Delta\alpha}{\Delta T} = \frac{d\alpha}{dT} \approx 1$$

知

$$T_{\alpha-\Delta\alpha} = T_\alpha - \Delta T = T_\alpha - \frac{\Delta\alpha}{\left(\frac{d\alpha}{dT}\right)} \approx T_\alpha - \Delta\alpha = T_\alpha - \frac{1}{m+1} \quad (19)$$

由

$$\frac{d\alpha}{dt} = kf(\alpha) = AT^b e^{-E/RT} f(\alpha)$$

知

$$\begin{aligned} G(\alpha) &\equiv \int_{\alpha-\Delta\alpha}^{\alpha} \frac{d\alpha}{f(\alpha)} = \int_{t_{\alpha-\Delta\alpha}}^{t_\alpha} AT_i^b (t) e^{-E_\alpha/RT_i(t)} dt^{T=T_0+\beta t} = \frac{A}{\beta_i} \int_{T_{\alpha-\Delta\alpha}}^{T_\alpha} T_i^b \exp(-E_\alpha/RT_i) dT \\ &= \frac{A}{\beta_i} [T_{\alpha,i}^b (T_{\alpha,i} - T_{0,i}) \exp(-E_\alpha/RT_{\alpha,i}) - T_{\alpha-\Delta\alpha,i}^b (T_{\alpha-\Delta\alpha,i} - T_{0,i}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,i})] \quad (20) \end{aligned}$$

由等  $\alpha$ , 得

$$G(\alpha) = \frac{A}{\beta_i} [T_{\alpha,1}^b (T_{\alpha,1} - T_{0,1}) \exp(-E_\alpha/RT_{\alpha,1}) - T_{\alpha-\Delta\alpha,1}^b (T_{\alpha-\Delta\alpha,1} - T_{0,1}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,1})]$$

$$\begin{aligned}
&= \frac{A}{\beta_2} [T_{\alpha,2}^b (T_{\alpha,2} - T_{0,2}) \exp(-E_\alpha/RT_{\alpha,2}) - T_{\alpha-\Delta\alpha,2}^b (T_{\alpha-\Delta\alpha,2} - T_{0,2}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,2})] = \dots \\
&= \frac{A}{\beta_n} [T_{\alpha,n}^b (T_{\alpha,n} - T_{0,n}) \exp(-E_\alpha/RT_{\alpha,n}) - T_{\alpha-\Delta\alpha,n}^b (T_{\alpha-\Delta\alpha,n} - T_{0,n}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,n})] \quad (21)
\end{aligned}$$

于是有

$$\Omega_{KM1}(E_\alpha) = \min \left| \sum_{i=1}^n \sum_{j \neq i}^n \frac{\beta_j [T_{\alpha,i}^b (T_{\alpha,i} - T_{0,i}) \exp(-E_\alpha/RT_{\alpha,i}) - T_{\alpha-\Delta\alpha,i}^b (T_{\alpha-\Delta\alpha,i} - T_{0,i}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,i})]}{\beta_i [T_{\alpha,j}^b (T_{\alpha,j} - T_{0,j}) \exp(-E_\alpha/RT_{\alpha,j}) - T_{\alpha-\Delta\alpha,j}^b (T_{\alpha-\Delta\alpha,j} - T_{0,j}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,j})]} \right| - n(n-1) \quad (22)$$

假设  $G(\alpha)$  与  $\beta$  无关, 则有

$$\Omega_{KM2}(E_\alpha) = \min \left| \sum_{i=1}^n \sum_{j \neq i}^n \frac{[T_{\alpha,i}^b (T_{\alpha,i} - T_{0,i}) \exp(-E_\alpha/RT_{\alpha,i}) - T_{\alpha-\Delta\alpha,i}^b (T_{\alpha-\Delta\alpha,i} - T_{0,i}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,i})]}{[T_{\alpha,j}^b (T_{\alpha,j} - T_{0,j}) \exp(-E_\alpha/RT_{\alpha,j}) - T_{\alpha-\Delta\alpha,j}^b (T_{\alpha-\Delta\alpha,j} - T_{0,j}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,j})]} \right| - n(n-1) \quad (23)$$

$$\Omega_{KM3}(E_\alpha) = \min \left| \sum_{i=1}^n \sum_{j \neq i}^n \frac{[T_{\alpha,i}^b (T_{\alpha,i} - T_{0,i}) \exp(-E_\alpha/RT_{\alpha,i}) - T_{\alpha-\Delta\alpha,i}^b (T_{\alpha-\Delta\alpha,i} - T_{0,i}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,i})]}{[T_{\alpha,j}^b (T_{\alpha,j} - T_{0,j}) \exp(-E_\alpha/RT_{\alpha,j}) - T_{\alpha-\Delta\alpha,j}^b (T_{\alpha-\Delta\alpha,j} - T_{0,j}) \exp(-E_\alpha/RT_{\alpha-\Delta\alpha,j})]} \right| \quad (24)$$

于是, 代一系列非等温 TG 或 DSC 曲线上测得的同一  $\alpha$  处的原始数据:  $\beta_i, T_{\alpha,i}, T_{\alpha-\Delta\alpha,i}, T_{0,i} (i=1, 2, \dots, n)$  和常数  $b$ , 入方程 (22) 或 (23) 和 (24), 可得满足相应方程最小值的  $E_\alpha$  值。

我们称这种求  $E_\alpha$  的方法为改进的 Kooij 型非线性等转化率积分法 [modified integral isoconversional non-linear (MNL-INT) method]。

### 3 结束语

从速率常数用 Kooij 公式表示的等温和非等温第 I 类和第 II 类动力学方程的微、积分式, 可方便地导出非线性等转化率微、积分法求  $E_\alpha$  的数学表达式。

上述求  $E_\alpha$  的计算机软件已编制, 有关应用实例, 将在以后各报中陆续报道。

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(下转 308 页)

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## Non-isothermal Crystallization Kinetics of Polyethylene Glycol

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**Abstract:** The non-isothermal crystallization kinetics of polyethylene glycol (PEG) was studied with differential scanning calorimetry. The non-isothermal crystallization data of PEG was analyzed by the methods of Ozawa, Jeziorny, and MO Zhi-shen. Results show that the non-isothermal crystallization process of PEG may be described with Ozawa kinetic equation, but does not agree with Avrami equation processed in the Jeziorny method. The linearity of treating non-isothermal crystallization kinetic curves with Ozawa method and MO Zhi-shen method is better. Parameter of crystallization velocity for PEG is 0.098.

**Key Words:** physical chemistry; polyethylene glycol (PEG); non-isothermal crystallization; kinetics; differential scanning calorimetry (DSC)

(上接 294 页)

## Differential and Integral Isoconversional Non-linear Methods and their Application in Physical Chemistry Study of Energetic Materials

### V. Theory and Numerical Method Based on Kooij's Formula

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**Abstract:** Eight typical differential and integral isoconversional non-linear equations based on Kooij's formula for computing the apparent activation energy ( $E_{\alpha}$ ) from isothermal and non-isothermal data were derived. The numerical methods of computing the value of  $E_{\alpha}$  of decomposition reaction of energetic materials via the equations were presented.

**Key words:** physical chemistry; energetic materials; differential isoconversional non-linear method; integral isoconversional non-linear method; decomposition reaction; apparent activation energy